

Technical data sheet

BauderTHERMOFOL U 15 V FR

Fleece-Backed PVC Roofing membrane



25/01/2023

Product description	Polyester reinforced PVC-P membrane. A polyester fleece is laminated to the underside of the membrane in factory conditions.	
Application fields	Fleece-Backed membrane can be adhered, mechanically fastened or loose-laid ballasted. Can be used under green roof landscaping finish.	
Surface	top:	light grey RAL 7035
	bottom:	fleece backed
Reinforcement type and weight	synthetic reinforced polyester	
Fleece backing type and weight	Polyester 250g/m ²	
Article number	6215 0150	



Characteristic	Test method	Unit	Value
Visible defects	EN 1850-2	-	no visible defects
Length	EN 1848-2	m	20(-0/+5%)
Width	EN 1848-2	m	1,5(-0,5/+1%)
Straightness	EN 1848-2	mm	< 30
Flatness	EN 1848-2	mm	< 10
Mass per unit area	EN 1849-2	kg/m ²	2(-5/+10%)
Effective thickness	EN 1849-2	mm	1,5(-5/+10%)
Overall thickness	EN 1849-2	-	3.50
Water tightness	EN 1928 - B	-	passed
Reaction to fire	EN 13501-1	-	class E
Joint peel resistance	EN 12316-2	N/50mm	≥200
Joint shear resistance	EN 12317-2	N/50mm	≥600
Tensile strength Id	EN 12311-2 A	N/50mm	≥1100
Tensile strength td	EN 12311-2 A	N/50mm	≥1100
Elongation Id	EN 12311-2 A	%	≥20
Elongation td	EN 12311-2 A	%	≥20
Resistance to impact hard surface	EN 12691	mm	≥700
Resistance to impact soft surface	EN 12691	mm	≥1000
Resistance to static loading hard surface	EN 12730	kg	≥20



Notified body: MFPA Leipzig, 0800
EN 13956 : 2012, EN 13967 : 2012



Notified body: BBA 0836
BS EN 13956

Technical data sheet

BauderTHERMOFOL U 15 V FR

Fleece-Backed PVC Roofing membrane



Characteristic	Test method	Unit	Value
Resistance to static loading soft surface	EN 12730	kg	≥20
Tear resistance (length)	EN 12310-2	N	> 300
Tear resistance (transversal)	EN 12310-2	N	> 300
Resistance to root penetration	EN 13948/FLL	-	passed
Dimensional stability	EN 1107-2	%	≤0,3
Flexibility at low temperature	EN 495-5	°C	≤ -30
UV exposure	EN 1297	-	passed, class 0 (> 1000 h)
Durability Watertightness after artificial ageing	EN 1296 - EN 1928 (B 24h/60kpa)	-	passed
Durability Watertightness after exposure to chemicals	EN 1847 - EN 1928 (B 24h/60kpa)	-	passed
Hail resistance hard surface	EN 13583	m/s	≥24
Hail resistance soft surface	EN 13583	m/s	≥46
Water vapour transmission	EN 1931	m	20000 (±30%)
Nail Shaft test	EN 12310-1	N	> 500
External fire performance	CEN/TS 1187	-	Product has been fire tested as part of a system assembly and this information can be obtained in the Fire Test Report available from Bauder Ltd

Product surface finish	BauderTHERMOFOL U15 V FR membrane has a fleece free side lap (servedge) for hot air welding. For cross joints & roll ends 200mm width Thermofol coverstrip must be used.
Product storage guidance	Store single-ply membranes in clean, dry conditions. Leave membrane in its original packaging until installation to reduce requirement for seam activation/cleaning.
Pallet size	Pallet size = 10 rolls/300m ² per pallet
Packaging material	The product will be delivered on wooden pallets with polyethylene overwrap to protect the product. Each roll has a recycled cardboard core. Recycled nylon straps contain the rolls on a pallet.
Handling/PPE	All persons using the product should be fully aware of the manual handling methods as roofing materials are heavy and can cause serious injury. When using/handling the product, installers should be provided with, and wear, suitable personal protective equipment.
Disposal guidance	Waste of the product is not a hazardous substance. Observe local regulations. European Waste Catalogue EWC number 170203 "Plastic Mirror Non hazardous"
Re-use options of product	Please refer to EPD stated below in Certification and environmental information.
Further information/documents	Current documents such as DoC's, DoP's (where relevant), brochures, installation guides, etc. can be found by visiting www.bauder.co.uk
Certification and environmental information	<p>BBA Certificate No.: 06/4354</p> <p>FM Approval: Not applicable</p>



Notified body: MFPA Leipzig, 0800
EN 13956 : 2012, EN 13967 : 2012



Notified body: BBA 0836
BS EN 13956

Technical data sheet

BauderTHERMOFOL U 15 V FR

Fleece-Backed PVC Roofing

membrane



Environmental Product Declaration:
EPD-BAU-20130189-IBCC-DE

International Standards Organisation (ISO):
ISO 9001:2015 Quality Management
Certificate 70499/03-15_e (Germany)

ISO 14001:2015 Environmental Management
Certificate 70499/03-15_d (Germany)

ISO 50001: 2011 Energy Management
Certificate 70499/03-15_c (Germany)

Safety Data Sheet

Safety Data Sheets are designed to provide the necessary information to recipients of substances and mixtures in the EU & UK. This product is classed as an article; therefore, this product does not have a requirement for a Safety Data Sheet.



Notified body: MFPA Leipzig, 0800
EN 13956 : 2012, EN 13967 : 2012



Notified body: BBA 0836
BS EN 13956