

PRODUCT DATA SHEET

Bauder SA Bonding Primer (Black)

Bauder SA Bonding Primer applied by roller is specially formulated to increase the bond strength of Bauder self-adhesive bitumen membranes to a wide range of substrates, including timber, concrete, brick, metal and most plastics. Dries non-tacky in 30 to 60 minutes.

**PRODUCT INFORMATION AND TECHNICAL PERFORMANCE**

Characteristic	Unit	Value
Base		Synthetic rubber
Colour		Black
Net weight	kg	12.5
Gross weight	kg	13.5
Temperature resistance	°C	≥ 60
Viscosity	CPS	800 to 1000 at 20°C
Coverage	g/m ²	200 to 300
Application temperature	°C	+5 to +30
Open time	Mins/Hours	Minimum 30/maximum 4
Shelf life	Months	12
Storage	°C	5 to 25 – in dry conditions
Environmental		Highly flammable
Cleaner		Bauder PMMA Cleaner
Bauder Part Number	-	GB60250100

SUITABLE SUBSTRATES

- OSB, plywood or timber
- Concrete, lightweight concrete or cementitious materials
- Metal
- Bauder self-adhesive underlayers
- Existing asphalt and bitumen membranes
- Bauder PIR Angle Fillets

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NON-SUITABLE SUBSTRATES

- Mica finished surfaces
- Laminated paper-foil faced insulation
- EPS or XPS insulations
- BauderROCK insulation & Mineral Wool insulation
- BauderGLAS insulation & Cellular Glass insulation

Please contact Bauder Technical Department if you require any further suitabilities confirmed.

CERTIFICATION AND ENVIRONMENTAL INFORMATION

International Standards Organisation (ISO)	ISO 9001:2015 Quality Management Certificates EN1271 (UK) and 70499/03-15_e (Germany) ISO 14001:2015 Environmental Management Certificates A10552 (UK) and 70499/03-15_d (Germany) ISO 50001: 2011 Energy Management Certificate 70499/03-15_c (Germany)
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INSTALLATION GUIDANCE

1. Surfaces must be clean, dry and free from contamination.
2. Ambient application temperature must be between +5 and +30°C.
3. Stir thoroughly before use.
4. Apply by brush or roller at a rate of 200 to 500g/m² depending on substrate porosity.
5. Avoid pooling as this will be difficult to spread and will increase drying time.
6. Do not continue to spread once 'web effect' occurs.
7. A second coat may be required (once the first is dry) on very porous substrates.
8. Avoid trafficking after application.
9. Do not apply membranes before the primer is thoroughly dry and never within 30 minutes of application.
10. Membranes must be applied within 4 hours of primer application, otherwise a second coat will be required.
11. Part used containers can be stored for future use, providing they are properly re-sealed.
12. Tools can be cleaned using Bauder PMMA cleaner

HEALTH AND SAFETY

Information regarding handling, storage and disposal of this product can be found on the latest version of the product Safety Data Sheet, which should be consulted before use.

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Bauder reserves the right to amend information and product specifications without prior notice. All reasonable care has been taken to ensure that all data is current at the time of print, however because Bauder pursues a policy of constant development we recommend ensuring that your copy of this information is current by contacting our Technical Department at technical@bauder.co.uk

Recommendations for use should be verified as to the suitability and compliance with actual requirements, specifications, installation techniques and any applicable laws and regulations.

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