

# Technical data sheet

## Bauder SA Bonding Primer - black

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<b>Product description</b>	Bauder SA Bonding Primer is a synthetic rubber-based primer applied by a roller or brush.
<b>Application fields</b>	Bauder SA Bonding Primer is specially formulated to increase the bond strength of Bauder self-adhesive bitumen membranes to a wide range of substrates, including timber, concrete, brick, metal and most plastics.
<b>Article Number</b>	GB60250100
<b>Website Link</b>	<a href="https://www.bauder.co.uk/products/sa-bonding-primer">https://www.bauder.co.uk/products/sa-bonding-primer</a>



Characteristic	Unit	Value
Gross Weight	kg	13.5
Net weight	kg	12.5
Colour		Black
Base		Synthetic Rubber
Coverage (depending on substrate porosity)	g/m <sup>2</sup>	200 to 300
Temperature resistance	°C	≤ 60
Viscosity	CPS	800 to 1000 @20°C
Shelf life unopened	months	12
Application Temperature	°C	+5 to +30 (Where the temperature falls outside of this, please refer to Summer & Winter Advice documents from Bauder).
Open time	mins/hours	Min. 30 / Max. 4
Cleaner		Bauder PMMA Cleaner
Re-coat time if left exposed	hours	4

<b>Normative references</b>	For updated references, the latest edition of the referenced document (including any amendments) applies.
<b>Storage guidance</b>	The product should be stored in a secure storage cage, unopened in a dry condition at a temperature of 5°C to 25°C. This will ensure the stated shelf-life. The product will have a limited life once the container is opened. The products must not be exposed to a direct naked flame or other ignition sources, or to solvents or other chemicals. All information is provided as a guideline only. Open time and cure time are both dependent on a range of variables: temperature, substrate being bonded, method of application, weight of adhesive applied and relative humidity.
<b>Packaging material</b>	The product will be delivered in a steel drum (readily recyclable).
<b>Handling/PPE</b>	All persons using the product should be fully aware of the manual handling methods as roofing materials are heavy and can cause serious injury. When using the product, installers should be provided with, and wear, suitable personal protective equipment.
<b>Emptying and disposal guidance</b>	Containers which have been emptied, but not washed out in line with the specific methods and calculations prescribed in WP1 and WM3, should be classified as packaging containing residues of/ or contaminated by hazardous substances using waste code 15-01-10. Containers with hazardous residues that have been emptied and washed-out in line with the method and calculations which are detailed in the industry guidance can be classified as non-hazardous waste packaging.
<b>Further information/ documents</b>	Current documents such as brochures, installation guides, etc. can be found by visiting <a href="http://www.bauder.co.uk">www.bauder.co.uk</a>

### International Standards Organisation (ISO)

**ISO 9001:2015 Quality Management**  
Certificates EN1271 (UK)

**ISO 14001:2015 Environmental Management Certificates**  
A10552 (UK)

### Installation Guidance

1. Surfaces must be clean, dry and free from contamination.
2. Ambient application temperature must be between +5 and +30°C.
3. Stir thoroughly before use.

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4. Apply by brush or roller at a rate of 200 to 300g/m<sup>2</sup> depending on substrate porosity.
5. Avoid pooling as this will be difficult to spread and will increase drying time.
6. Do not continue to spread once 'web effect' occurs.
7. A second coat may be required (once the first is dry) on very porous substrates.
8. Avoid trafficking after application.
9. Do not apply membranes before the primer is thoroughly dry and never within 30 minutes of application.
10. Membranes must be applied within 4 hours of primer application, otherwise a second coat will be required.
11. Part used containers can be stored for future use, providing they are properly re-sealed.
12. Tools can be cleaned using Bauder PMMA cleaner.

**Safety Data Sheets are designed to provide the necessary information to recipients of substances and mixtures in the EU & UK. This product is classed as a substance/mixture; therefore, this product does have a requirement for a Safety Data Sheet.**